

DRAMM



Hydra Spray Trax Owners Manual

Model HYDRAE-ST50
Model HYDRAE-ST100
Model HYDRAG-ST50
Model HYDRAG-ST100

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DRAMM

Hydra SprayTrax™ Hydraulic Sprayer

- 5.5 HP Honda Gasoline Motor 5.5hp, 2,450RPM
- 1.5 HP 1,750RPM electric motor 115v/230v, 13.6a/6.8a

See Serial Label for Configuration

Serial Number

Limited Warranty

Dramm Corporation warrants, to the extent of the purchase price, that the Hydra SprayTrax™ will be free from defects in materials and workmanship to the original purchaser for a period of six months. Parts subject to wear are not covered under this limited warranty. Defects or damages due to the misuse, non-observance of safety standards, or non-observance of EPA chemical guidelines are not covered under this limited warranty. Please read and follow the instructions and heed warnings stated in the operating manual and on the Hydra SprayTrax™.

The Honda Motor is covered by a 2 year warranty by Honda Motor Corp. A copy of this warranty is included in the enclosed Emission Control sheet in the motor manual.

Dramm Corporation makes no other further warranty, expressed or implied, and all other or further warranties, including any warranties of merchantability or fitness for a particular purpose are expressly excluded.

In no event shall the manufacturer(s) or Dramm Corporation be liable for loss of product, profit or any other special, incidental or consequential damages including, but not limited to, plant damage, property, or persons.

Dramm Corporation makes no warranty, expressed or implied, in regard to the efficacy of any pesticide or other chemical which may be applied using the Hydra Sprayer.

This warranty begins on the date of original purchase. This warranty is void if there is no proof of purchase or warranty registration on file. Mail the warranty registration card to the Dramm Corporation and keep the bill of sale or invoice. If warranty service is required, please contact Dramm at 920.684.0227 or visit. www.dramm.com/service

This warranty begins on the date of original purchase. If warranty service is required visit:

www.dramm.com/service



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Repair, Videos,
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Scan to
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Your Sprayer

WARNING

Hydra SprayTrax

Model: HYDRAG-ST50 HYDRAG-ST100

Model: HYDRAE-ST50 Model HYDRAE-ST100

- Clean after every use with warm soapy water and then rinse with clean water.
- Store in a clean, dry location– away from children and unauthorized personnel.
- Wear protective clothing; respirator, hood, gloves and boots when mixing and spraying chemicals.
- Remove all hoses and drain the pump prior to storage.
- Do not spray into the wind. Avoid the drift of solution sprays.
- Do not drag the hoses over sharp objects or bend excessively.
- Do not direct the spray or spray gun at yourself or anyone else.
- Repair or replace all damaged or broken hoses before using the Hydra SprayTrax.
- Be certain all hoses and connections are secure prior to using the Hydra.
- Before servicing the unit, disconnect the Hydra SprayTrax from the power source.
- Avoid dry operation, since the spray solution acts as a pump lubrication.
- Do not store mixed chemicals. Use all of the chemical mixture immediately.
- Relieve the pressure before removing the hoses or spray gun.
- Do not adjust the Pressure Regulator Valve past its stop.
- Apply all chemicals according to EPA Guidelines.

Introduction

The Damm Hydra SprayTrax™ is a hydraulic sprayer that offers a variety of flow rates with a variety of pressures to allow for maximum flexibility. The Hydra can apply all formulations of chemicals including insecticides, fungicides, Insect growth regulators, plant growth regulators, and disinfectants. The Hydra can output all formulations without damage or corrosion to the pump.

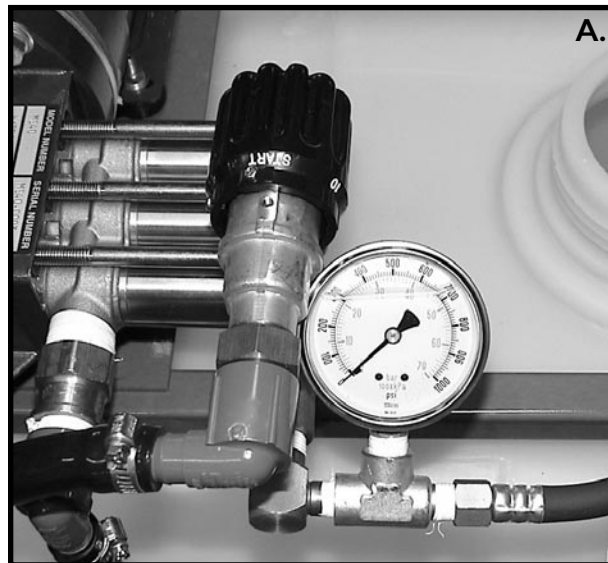
The Damm Hydra SprayTrax includes either a 1.5 HP electric motor or a 5.5 HP Honda gasoline motor and a close-coupled pump capable of 4gpm electric or 8 gpm gas and 550psi, 50 or 100 gallon tank, maneuverable SprayTrax™ cart with self-tracking axle design, a convex reel with a separate lock and variable drag system, 250 feet of high pressure spray hose, and a variable pattern trigger spray gun.

Assembly & Preparation

Your Spraytrax comes to you ready to spray. After removing the sprayer from the crate, check the tank for any additional parts and accessories. Connect the spray gun to the hose using the quick disconnect. Your machine is now ready for use.

START UP

1. Either switch on the electric motor or Pull-start the Honda motor by setting the motor speed to fast & engaging the choke. for more on motor operation see the motor manual pg 15.
2. Fill the sprayer to the desired level. Do Not operate the sprayer empty for more than a few seconds. The water acts as a coolant and lubricant for the pump and damage may occur.
3. Start the sprayer with the pressure control knob in the START position. (A). Do Not attempt to start the sprayer under pressure as this will stall the motor and cause an overload condition.
4. After starting the sprayer allow it to run with the pressure control knob in the start position. This will remove any air from the system, which can harm the pump.
5. Engine speed should not exceed 3,500 RPM. Maximum speed should be set using the adjusting screw located directly above the throttle lever of engine.



NOTE

- Always start and shutdown your sprayer with the pressure regulator in the **START** (priming) position.
- Keep inlet filter clean.
- Always rinse the tank and flush the pump with clean water after each use.

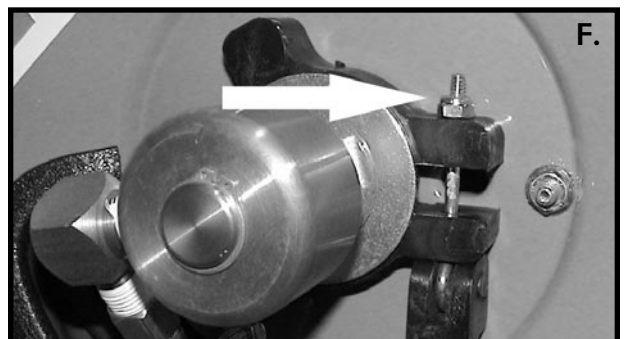
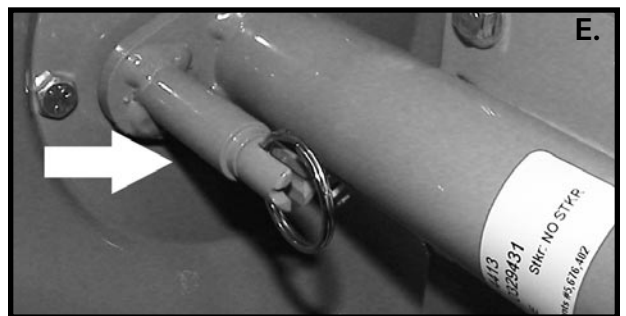
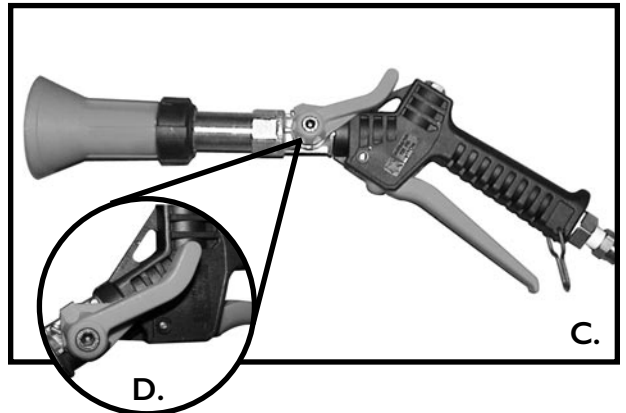
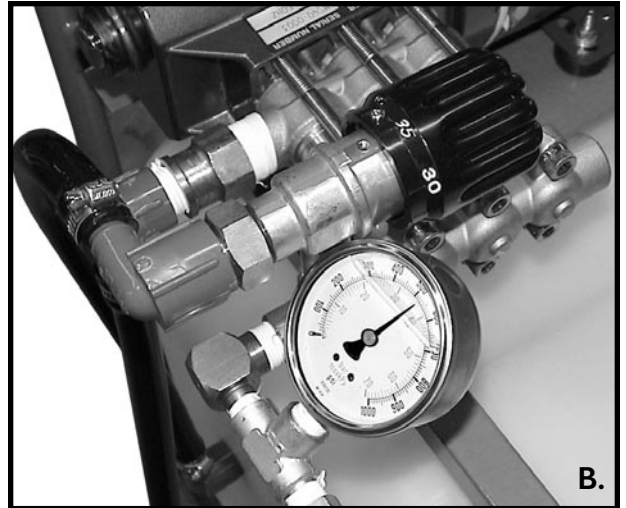
Operation

SPRAY OPERATION

1. After following the start up, to increase the spray pressure, turn the pressure control knob to the desired setting. (B) You may use any of these settings for spraying, as the unit will operate properly at all settings.
2. To begin spraying, pull the lever to the gun. A latch is provided to hold the level open to reduce operator fatigue. (C)

CAUTION: Do not direct the spray at yourself or others, as injury may occur. On higher pressure settings, the spray stream may cut or inject spray under your skin. Always wear proper personal protective gear when spraying.

3. **Spray Pattern:** Adjustment of the spray pattern is made using the lever on the side of the gun. The pattern will adjust from a straight stream to a fine cone mist. (D)
4. **Hose Reel:** The Hydra MultiSpray comes standard with a variable drag lockable hose reel. The reel may be locked in position to prevent the hose from unwinding further than wanted. (E) The variable drag on the reel places variable tension on the reel to prevent freewheeling of the reel during unwinding. The drag has a lever to activate it. A nut allows for tension adjustment. (F)



SHUT-DOWN

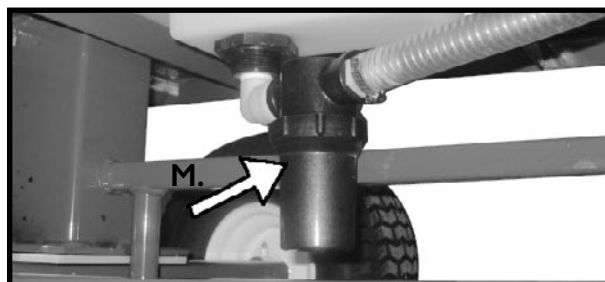
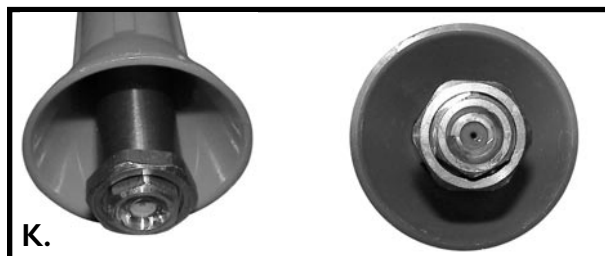
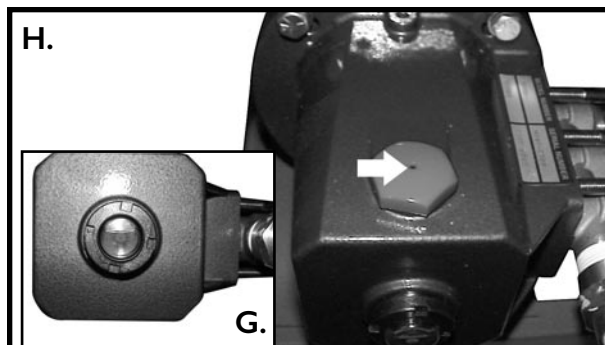
1. After spraying until the tank is empty, turn the unit off.
2. Add clear water to the tank. Start the machine and spray until empty flushing out the pump hose and gun.
3. Clean any residue from the unit.
4. Return the regulator to the START position.
5. Store the unit in a clean dry place.
6. **Do Not** allow the unit to freeze as any water left in the unit will expand and damage the machine.

Chemical Mixing Procedure

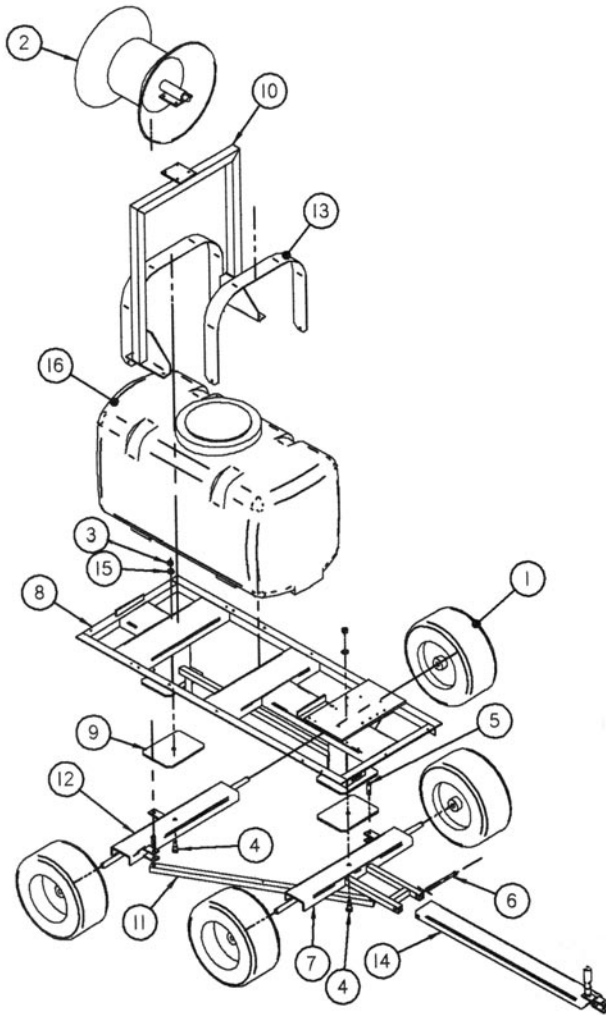
1. Fill the sprayer tank at least 3/4 full with water ONLY.
2. Dilute (mixing to dissolve) chemicals with water in a 5 gallon bucket. Never put concentrated chemical formulations directly into the tank without diluting with water.
3. Start sprayer with pressure regulator in START (priming) position to begin agitation process prior to adding chemical to sprayer tank.
4. Pour chemical and water mixture (slurry) into the sprayer tank, filled 3/4 full of water, after agitation has begun.
5. Fill remainder of sprayer tank with water.

Maintenance & Cleaning

1. Periodically check the pump oil level (G) If it is below the indication, add oil through the filler (H). Oil should be changed after the first 50 hours of operation. Use SC grade SAE10W-30 oil.
2. Periodically lubricate the grease fittings on the wheels with a good grade of bearing grease to extend the wheel bearing life.
3. Replace the spray gun tip every season. As the hole in the tip gets larger the spray pressure drops and degrades the quality of the spray. (K)
4. Thoroughly clean the in-line filter, tank and machine on a weekly basis.
5. To drain tank, rotate the drain valve (L) 90° allowing flow from the drain hose. To completely drain tank, remove the lower housing of the in-line filter (M). *After draining, clean the filter, replace the housing and close the drain valve (L) to ensure that upon refilling the tank the chemical will not drain out of the unit.

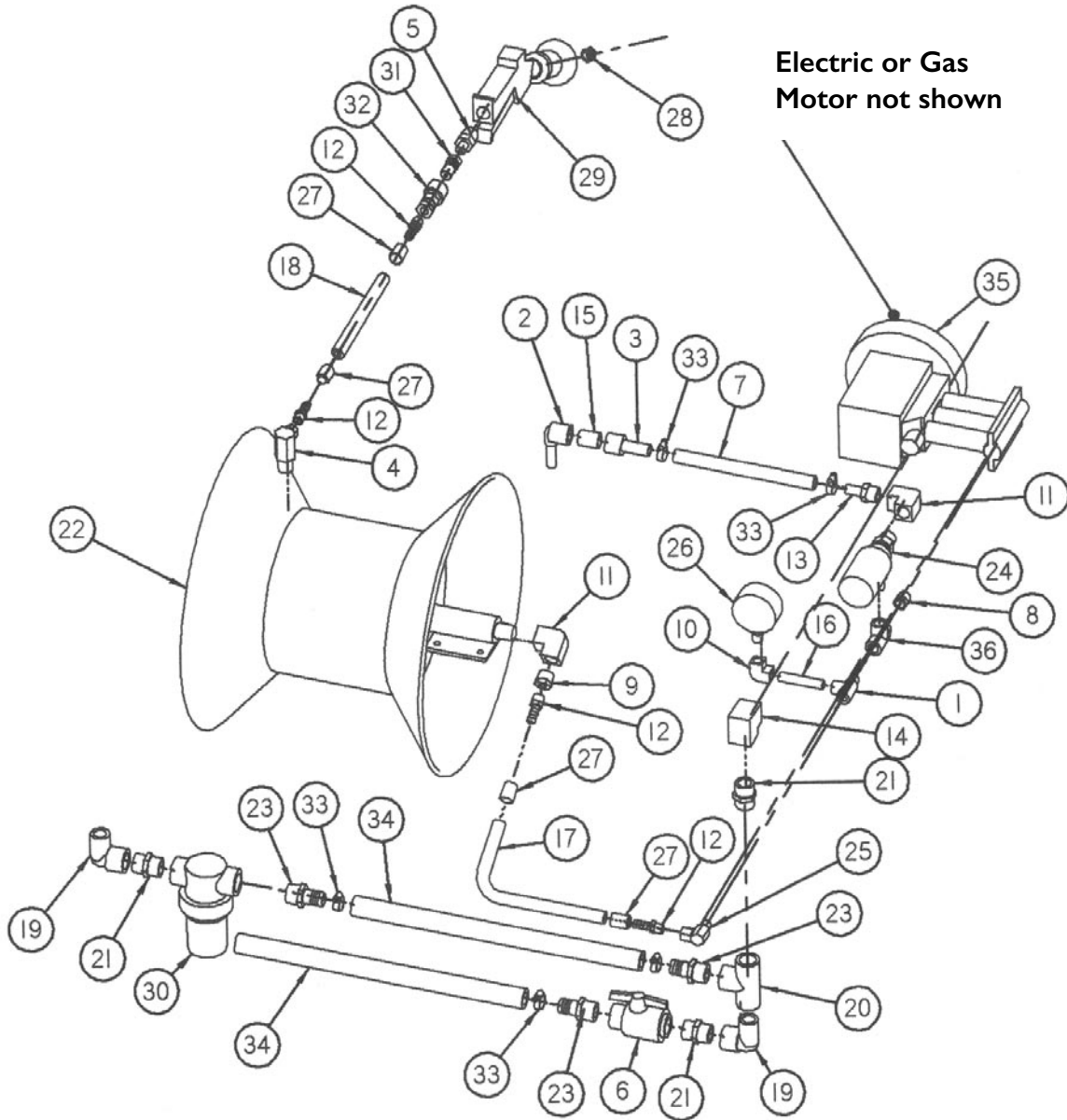


Hydra SprayTrax Cart Assembly



| Item # | Part # | Description | Quantity |
|--------|-------------|--------------------------|----------|
| 1 | I353B970 | Turf Wheel | 4 |
| 2 | 4916 | Hose Reel | 1 |
| 3 | 90619A410 | 1/2" Lock Nut | 2 |
| 4 | 91259A119 | 5/8 X 5/8 Shoulder Screw | 2 |
| 5 | 97245A712 | 1/2 X 1 3/4 Pin | 2 |
| 6 | 98306A417 | 1/2 X 6" Pin | 1 |
| 7 | D11338 | Front Axle | 1 |
| 8 | D11341 | Trailer Frame | 1 |
| 9 | D11343 | Pivot Plate | 2 |
| 10 | D11346 | Reel Support | 1 |
| 11 | D11355 | Tie Bar | 1 |
| 12 | D11357 | Rear Axle | 1 |
| 13 | D11364 | Tank Strap | 2 |
| 14 | D11391 | Tongue | 1 |
| 15 | H33086 | 1/2 Washer | 2 |
| 16 | PCO 050-19S | 50 Gal Tank | 1 |

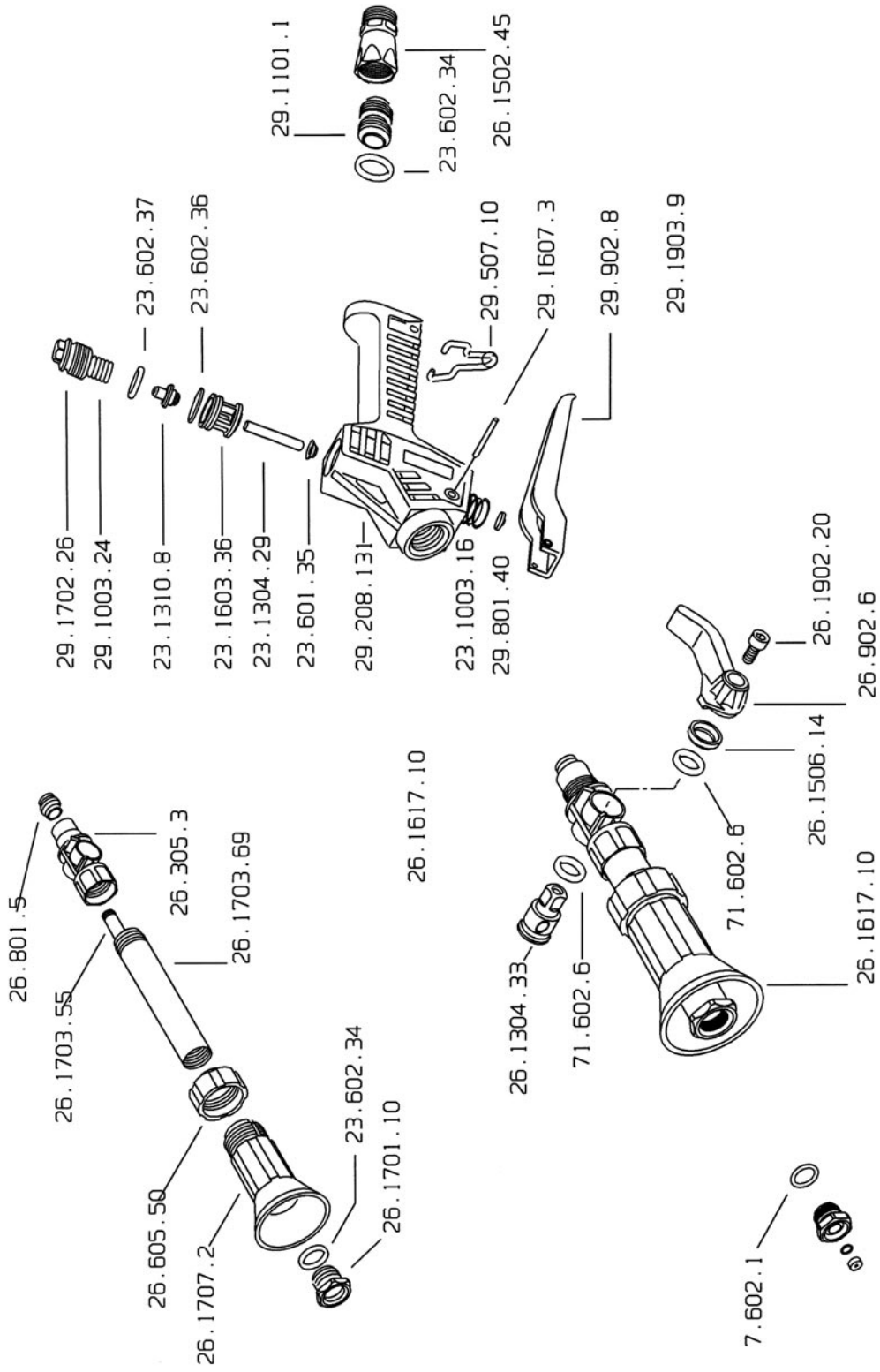
SprayTrax Plumbing, Hose Reel, and Spray Gun Assembly



SprayTrax Plumbing, Hose Reel, and Spray Gun Parts List

| Item # | Part # | Description | Quantity |
|--------|--------------------|-----------------------------|----------|
| 1 | 127-B-04 | 1/4" Male Run Tee | 1 |
| 2 | 1407-005 | Elbow 1/2 MNPT X 1/2 Barb | 1 |
| 3 | 1435-005 | 1/2 FPT to 1/2 Barb | 1 |
| 4 | 1501-08-04 | 1/2 X 1/4 Elbow | 1 |
| 5 | 24SA 08X04 | Reducing Nipple | 1 |
| 6 | 2621-007 SPEARS | 3/4 Ball Valve | 1 |
| 7 | 2T05R0812 | 1/2" Tube | 1 |
| 8 | 41277 | 3/8 X 1/4 Bushing | 1 |
| 9 | 42060 | Bushing 1/2 MPT X 1/4 FPT | 1 |
| 10 | 42068 | 1/4 Elbow | 1 |
| 11 | 42070 | 1/2 Elbow | 2 |
| 12 | 42780 | 1/4 X 3/8 Hose Barb | 4 |
| 13 | 42800 | Fitting 1/2 Barb X 1/2 MPT | 1 |
| 14 | 46969 | 3/4 Brass Elbow | 1 |
| 15 | 46971 | Nipple 1/2 Brass Close | 1 |
| 16 | 46991 | 2 1/2 LG Brass Nipple | 1 |
| 17 | 478-3/8 | 3/8 I.D. Hose | 1 |
| 18 | 478-3/8 | 3/8 I.D. Hose | 1 |
| 19 | 48335K115 | 3/4 Elbow | 2 |
| 20 | 48335K133 | 3/4 Tee | 1 |
| 21 | 48335K174 | 3/4 Hex Nipple | 3 |
| 22 | 4916 | Hose Reel | 1 |
| 23 | 5372K133 | 3/4 MPT X 3/4 Barb | 3 |
| 24 | 546849 | Unloading Valve | 1 |
| 25 | 60UA04X04 | 1/4 X 1/4 Male Swivel Elbow | 1 |
| 26 | 7211 | Gauge -0-1000 PSI | 1 |
| 27 | 7FB-675L | Ferrule | 4 |
| 28 | 8278005 | Spray Tip | 1 |
| 29 | 82840002 | Geo 400 Spray Gun | 1 |
| 30 | 98775K36 | 3/4 T-Strainer | 1 |
| 31 | FD45-1004-0404 MQD | Quick Disconnect Male | 1 |
| 32 | FD45-1005-0404 FQD | Female Quick Disconnect | 1 |
| 33 | H62004 | Gear Clamp | 5 |
| 34 | K7130-12 | 3/4 Suction Hose | 2 |
| 35 | MSD 40 | MSD 40 Pump | 1 |
| 36 | TEE | | 1 |

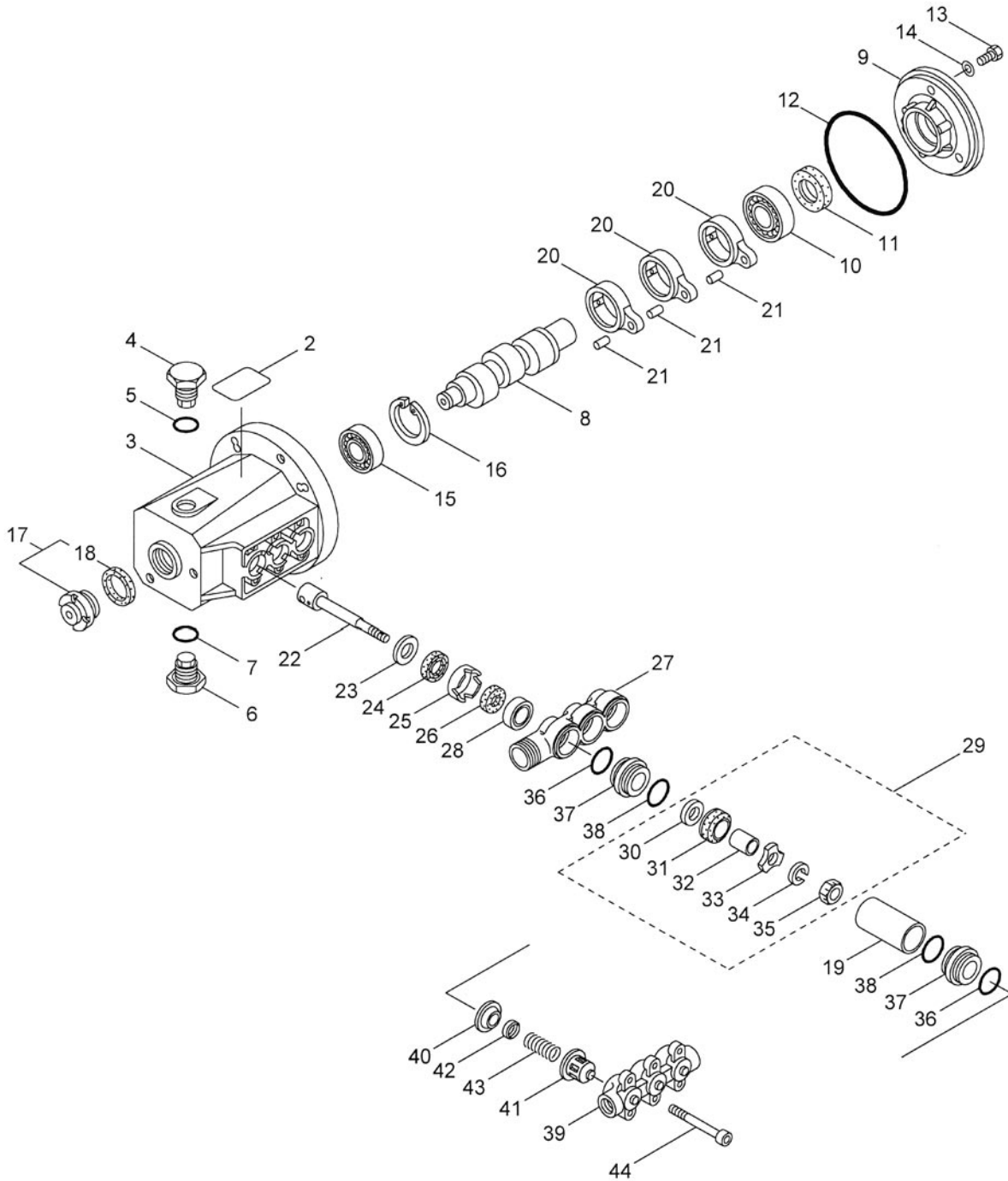
SprayTrax Spray Gun



Spray Gun Parts List Model MSO40

| Part # | Description | Quantity |
|------------|---------------------------------|----------|
| 23.1003.16 | Trigger Spring | 1 |
| 23.1304.29 | Push Pin | 1 |
| 23.1310.8 | Plug | 1 |
| 23.1603.36 | Flow Regulator Body | 1 |
| 23.602.34 | O-Ring | 2 |
| 23.602.36 | O-Ring | 1 |
| 23.602.37 | O-Ring | 1 |
| 26.1304.33 | Directional Switch | 1 |
| 26.1506.14 | Spacer | 1 |
| 26.1617.10 | Complete Flow Tube Assembly | 1 |
| 26.1701.10 | Nozzle | 1 |
| 26.1703.55 | Narrow Pattern Tube | 1 |
| 26.1703.69 | Flow Tube | 1 |
| 26.1707.2 | Spray Shield | 1 |
| 26.1902.20 | Screw | 1 |
| 26.305.3 | Spray Pattern Control Body | 1 |
| 26.605.50 | Wing Nut | 1 |
| 26.801.5 | Spacer | 1 |
| 26.902.6 | Spray Pattern Control Valve | 1 |
| 29.1003.24 | Spring | 1 |
| 29.1101.1 | Nipple | 1 |
| 29.1607.3 | Trigger Pin | 1 |
| 29.1702.26 | Plug | 1 |
| 29.1903.9 | Complete Trigger Valve Assembly | 1 |
| 29.208.131 | Valve Body | 1 |
| 29.507.10 | Trigger Locking Clip | 1 |
| 29.801.40 | Stopper | 1 |
| 29.902.8 | Trigger | 1 |
| 71.602.6 | O-Ring | 1 |

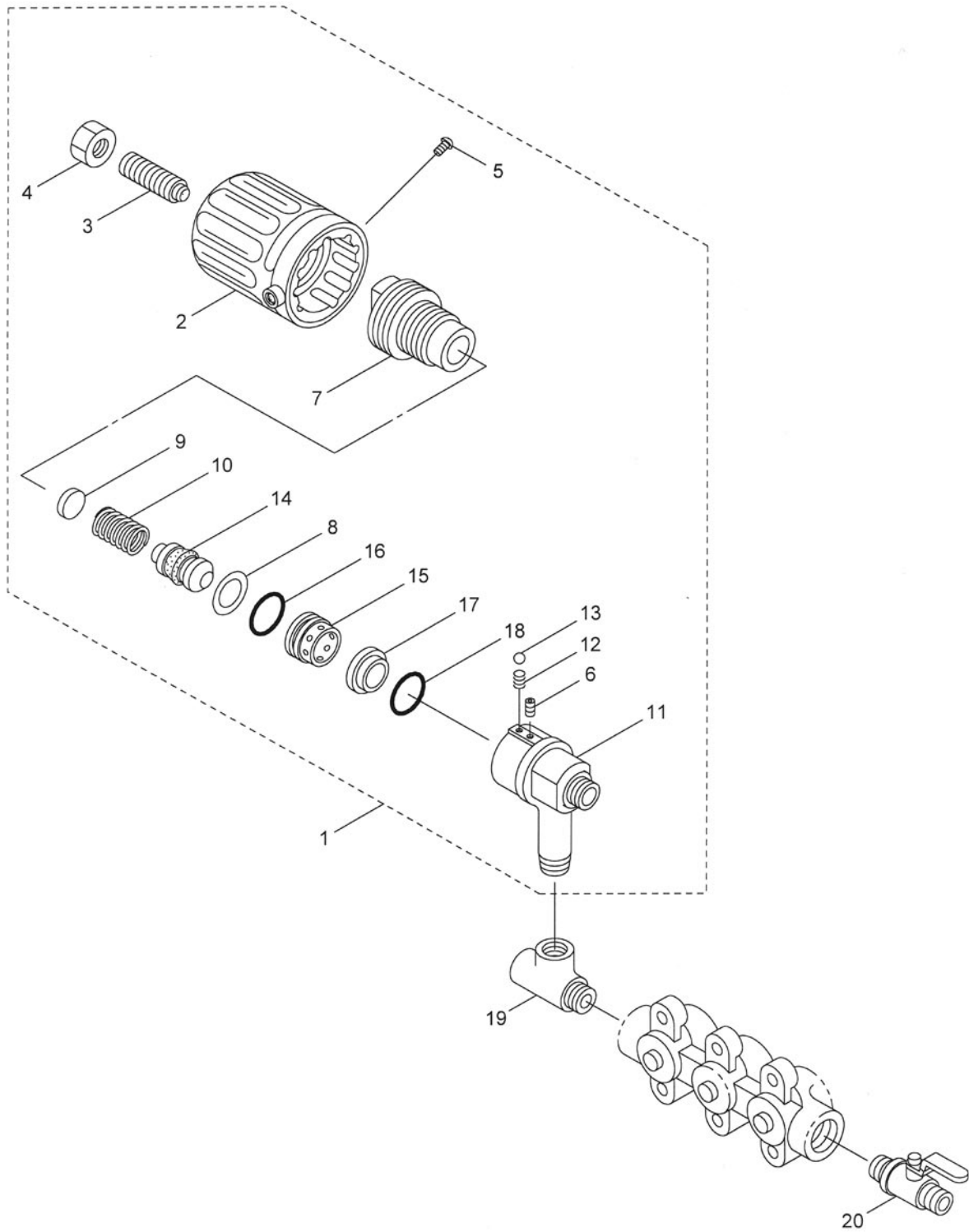
MSO40E Crank Case and Inlet Valve



Crank Case and Inlet Valve Parts List

| Item # | Part # | Description | Quantity |
|--------|--------|----------------------|----------|
| I-1 | 354040 | MSD40(5/8IN) | 1 |
| I-2 | 546000 | Label | 1 |
| I-3 | 546041 | Crankcase | 1 |
| I-4 | 044839 | Oil Filler Cap | 1 |
| I-5 | 014179 | O-Ring | 1 |
| I-6 | 044842 | Plug | 1 |
| I-7 | 014179 | O-Ring | 1 |
| I-8 | 546772 | Crankshaft | 1 |
| I-9 | 044857 | Bearing Case | 1 |
| I-10 | 014488 | Bearing | 1 |
| I-11 | 044859 | Oil Seal | 1 |
| I-12 | 014044 | O-Ring | 1 |
| I-13 | 089551 | Bolt | 3 |
| I-14 | 150810 | Seal Washer | 3 |
| I-15 | 015710 | Bearing | 1 |
| I-16 | 012385 | Snap Ring | 1 |
| I-17 | 092241 | Oil Gauge Assembly | 1 |
| I-18 | 044428 | Packing | 1 |
| I-19 | 541811 | Cylinder Pipe | 3 |
| I-20 | 045876 | Connecting Rod | 3 |
| I-21 | 016948 | Piston Pin | 3 |
| I-22 | 541809 | Piston Pin | 3 |
| I-23 | 020017 | Washer | 3 |
| I-24 | 025461 | Oil Seal | 3 |
| I-25 | 044869 | Seal Retail | 3 |
| I-26 | 011402 | Oil Wick | 3 |
| I-27 | 545944 | Inlet Manifold | 1 |
| I-28 | 540670 | U-Packing 13 | 3 |
| I-29 | 639503 | Inlet Valve Assembly | 3 |
| I-30 | 014122 | Inlet Valve Seat | 3 |
| I-31 | 116121 | Piston Packing | 3 |
| I-32 | 027348 | Spacer | 3 |
| I-33 | 119917 | Retainer, Piston | 3 |
| I-34 | 015849 | Spring Washer | 3 |
| I-35 | 046365 | Nylon Nut | 3 |
| I-36 | 023172 | O-Ring | 6 |
| I-37 | 546860 | Pipe Receiver | 6 |
| I-38 | 015862 | O-Ring | 6 |
| I-39 | 544499 | Discharge Manifold | 1 |
| I-40 | 044881 | Valve Seat | 3 |
| I-41 | 044565 | Retainer | 3 |
| I-42 | 043723 | Discharge Valve | 3 |
| I-43 | 541062 | Spring | 3 |
| I-44 | 544090 | Cap Screw | 6 |

MSO40E Pressure Regulator Valve



Pressure Regulator Valve Parts List

| Item # | Part # | Description | Quantity |
|--------|--------|--------------------------|----------|
| 2-1 | 546849 | Pressure Regulator Valve | 1 |
| 2-2 | 540936 | Grip | 1 |
| 2-3 | 088913 | Cap Screw | 1 |
| 2-4 | 081039 | Nut | 1 |
| 2-5 | 087483 | Screw | 2 |
| 2-6 | 088912 | Cap Screw | 1 |
| 2-7 | 106495 | Guide | 1 |
| 2-8 | 106499 | Washer | 1 |
| 2-9 | 541769 | Retainer | 1 |
| 2-10 | 109298 | Spring | 1 |
| 2-11 | 546500 | Body | 1 |
| 2-12 | 107221 | Spring | 1 |
| 2-13 | 106498 | Ball | 1 |
| 2-14 | 543591 | Piston Assembly | 1 |
| 2-15 | 103306 | Sleeve | 1 |
| 2-16 | 019261 | O-Ring | 1 |
| 2-17 | 543507 | Valve Seat | 1 |
| 2-18 | 019261 | O-Ring | 1 |
| 2-19 | 542258 | Tee | 1 |
| 2-20 | 541796 | Cock Assembly | 1 |

Troubleshooting

This power sprayer troubleshooting section shows how to diagnose and resolve problems that may occur in the course of normal operation. If you experience a problem, take the steps indicated for the applicable diagnosis. When you can't determine the cause of a problem or if you have any difficulty, please feel free to contact your nearest dealer or this company's sales office. Please have the following information ready: 1. Model designation 2. Serial number 3. Description of problem (What happened? What were you doing when it happened? What were the conditions when it happened?) For items marked with *, please request adjustment or repair from your nearest dealer or from this company's sales office.

WARNING: Do not change the setting of the screw that is under the cap on the top of the pressure regulator knob. This screw absolutely must not be changed, since that will raise the pressure above rated specifications, damage the machine, and possibly cause injury.

| Problem | Cause | Remedy |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"> • Suction is Low or Absent <li style="padding-left: 20px;">–Up to Suction Port <li style="padding-left: 20px;">–Suction & Pressure Parts (Cylinder Part) <li style="padding-left: 20px;">–Pressure Regulator Part | <ul style="list-style-type: none"> • Suction strainer is blocked with debris • Suction hose is damaged or crooked • Suction hose connector gasket is bad • Connection is bad • Debris is stuck in inlet or discharge valve • Inlet or discharge valve is assembled improperly • Inlet or discharge valve is damaged or worn • Discharge valve spring is damaged • Piston packing is damaged • O-ring is damaged • Seal & packing are damaged • Pressure regulator valve lever in is RUN position • Pressure regulator is stuck | <ul style="list-style-type: none"> • Clear and clean • Repair or replace • Repair or replace • Connect properly • Clean • Assemble properly • Repair or replace • Replace • Replace • Replace • Replace • Return lever to START position • Disassemble & clean |
| <ul style="list-style-type: none"> • Pressure Will Not Increase <li style="padding-left: 20px;">–Suction & Pressure Part <li style="padding-left: 20px;">–Pressure Regulator Part | <ul style="list-style-type: none"> • Insufficient liquid supplied to intake • Pressure regulator valve ball or valve seat damaged • Pressure regulator valve rod is bad • Pressure regulator valve spring bad • Pressure regulator valve spring is damaged or weak | <ul style="list-style-type: none"> • Diagnose under (I) • Replace • Adjust or replace • Repair or replace • Replace |

Troubleshooting

| Problem | Cause | Remedy |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"> • Pressure Falls When Spray Gun is Opened <ul style="list-style-type: none"> –Nozzle –Power Spray | <ul style="list-style-type: none"> • Nozzle is worn • Nozzle sprays too much liquid • Intake liquid amount is too small | <ul style="list-style-type: none"> • Replace • Replace with suitable nozzle • Diagnose under (I) |
| <ul style="list-style-type: none"> • Sprayer Hose Vibrates | <ul style="list-style-type: none"> • Pressure regulator valve works poorly • Faults in intake or pressure assemblies (stopped up, slack) | <ul style="list-style-type: none"> • Disassemble or adjust • Clean |
| <ul style="list-style-type: none"> • Noise | <ul style="list-style-type: none"> • Loose or worn key • Conrod bolt or other bolt is loose • Bearings are damage • Pressure regulator valve is assembled wrong • Air is being drawn in | <ul style="list-style-type: none"> • Tighten or replace • Tighten • Replace • Adjust • Inspect |
| <ul style="list-style-type: none"> • Liquid or Oil Leak | <ul style="list-style-type: none"> • O-rings are damaged • Seal & packing are damaged • Oil seal is damaged • Clamping or assembly are incorrect | <ul style="list-style-type: none"> • Replace • Replace • Replace • Disassemble or adjust |

Service

The warranty begins on the date of original purchase. The warranty is void if there is no proof of purchase or warranty registration on file. Mail the warranty registration card to the Damm Corporation and keep the bill of sale or invoice. If warranty service is required, please include a written description of the equipment malfunction, a return address and telephone number.

This warranty begins on the date of original purchase. If warranty service is required visit:

www.damm.com/service



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DRAMM

P.O. Box 1960
Manitowoc, WI 54221-1960 USA
damm.com

920.684.0227
information@damm.com

800-258-0848